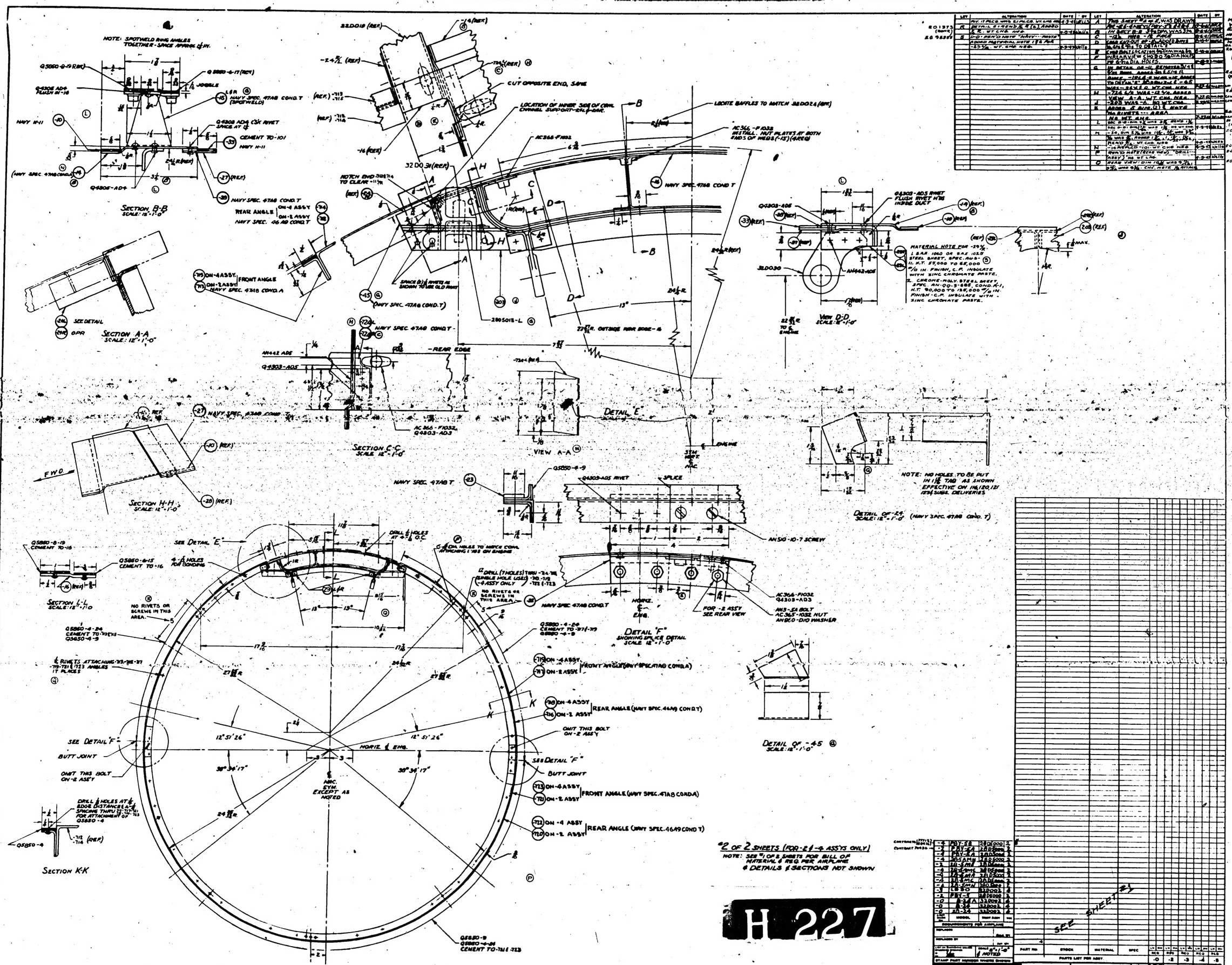
NOTE: SPOTWELD RING ANGLES TOGETHER - SPACE APPROX. 1/4 IN.
SECTION B-B
SCALE: 12"=1'-0"
SECTION A-A
SCALE: 12"=1'-0"
SECTION C-C
SCALE 12"=1'-0"
SECTION H-H
SCALE: 12"=1'-0"
SECTION L-L
SCALE: 12"=1'-0"
SECTION K-K
REAR VIEW
SCALE: 3"=1'-0"
DETAIL "E"
VIEW A-A
DETAIL "F"
SHOWING SPLICE DETAIL
SCALE 12"=1'-0"
DETAIL OF -45
SCALE: 12"=1'-0"
DETAIL OF -24
SCALE: 12"=1'-0"
VIEW D-D
SCALE: 12"=1'-0"
CUT OPPOSITE END, SAME
LOCATE BAFFLES TO MATCH 32D024 (REF)
NAVY SPEC. 47A8 COND T
REAR ANGLE
NAVY SPEC. 46A9 COND T
FRONT ANGLE
NAVY SPEC. 47A8 COND A
SEE DETAIL
OPR
CEMENT TO-101
NAVY N-11
FWD
SEE DETAIL "E"
SEE DETAIL "F"
BUTT JOINT
OMIT THIS BOLT ON -2 ASS'Y
NO RIVETS OR SCREWS IN THIS AREA.
MATERIAL NOTE FOR -29
1. SAE 1060 OR SAE 1075 STEEL SHEET, SPEC. AN-S-5, H.T. 87,000 TO 62,000 P/I IN FINISH, C.P. INSULATE WITH ZINC CHROMATE PASTE.
2. CHROME-MOLY STEEL SHEET SPEC. AN-QQ-S-685, COND. A-1, H.T. 90,000 TO 150,000 P/I IN. FINISH - C.P. INSULATE WITH ZINC CHROMATE PASTE.
NOTE: NO HOLES TO BE PUT IN 1 1/16 TAB AS SHOWN EFFECTIVE ON 116/120/121 1234 SUBS. DELIVERIES
#2 OF 2 SHEETS (FOR -2 & -4 ASS'YS ONLY)
NOTE: SEE #1 OF 2 SHEETS FOR BILL OF MATERIAL & REQ PER AIRPLANE & DETAILS & SECTIONS NOT SHOWN
H 227
FORMER ASSEM. - ENG. COWL - REAR
CONSOLIDATED AIRCRAFT CORP.
32D029